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ADD-URGENT

D350-1023-011
Job Sheet 195194



Part No: D350-1023-011

Job Qty: 6 pcs

Part Name: AS350 Heavy-Duty Full-Length Wearplate, OEM Skidtube Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/15/19

Job Tracking No:

Due Date: 6/5/19

Created By: Marie Lajeunesse

Type: *SOLD*

Description:

Note: DWG REV: SHEET 6 IPP REV: A 17.01.06 NEW ISSUE DD VER: JLM

Ship Via:

B per ECN 19-038 CHG 002

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	6 pcs	6/5/19	6/5/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S186680



Part: D350-1023-011

Job No: 195194

Serial No/Batch: S186680

Revision: B

Inspector:

Exp Date:

Instructions: TC STC SH16-54 Issue 1, FAA STC SR038891

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	6 pcs	6/5/19	0.00 0.00		QC 4 - 28	DAS
					QC 4 - 58	58
					QC 4 - 69	9-89 JUN 03 2019
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
130 Packaging 3-1 - Stock - B4B	6 pcs	6/5/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	58 JUN 03 2019
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
135 DC - 1 - B4B	6 pcs	6/5/19	0.00 0.00		DC - 1 - B4B	21
					DC - 2 - B4B	9-89 JUN 03 2019
140 QC 21 - FG	6 pcs	6/5/19	0.00 0.00		QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21
					QC 21 - SA - 53	9-89 JUN 03 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-1023-011

Location: _____

135 - (Document Control) Photocopy bluefile & type labels per PPP D350-1023-011 CHG001

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5404-041	LH Heavy-Duty Wearplate	6 pcs (1 ea)	110-Packaging 1 - Pick Kit	S184670
D5404-042	RH Heavy-Duty Wearplate	6 pcs (1 ea)	110-Packaging 1 - Pick Kit	S185562
MS35842-14	Clamp	96 Ea (16 ea)	110-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5404-041	6	0	0
	D5404-042	6	0	0
	MS35842-14	96	76	0

Part Specifications

Specifications could not be found.

Plex 5/15/19 3:12 PM Dart.lajeunesse.marie

S156443x5
S153599x11

S183168x3
185285x13

S175450x9
S185285x7

S156443x6
S183168x10

S175450x16

S153599x9
S185285x7

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date:	19.05.14	Job No.:	SE19-1023-01	ADR Yes/No:	Y	ADR Date:	19.03.27	ECN #:	19- 638
Product No.:	D350-1023			Created By:	SAD	Approved By:	<i>[Signature]</i>		
Product Name:	OEM Skidtube Traning Wearplate kit			Checked By:	NO				

Reason for Change:

Fit Issue at the saddle tab area of the wearplate, had to modify the wearplate to correct this problem. Updated drawing D5404 and ICA,IIN from project D350-1023.

Documents Released:

IIN-D350-1023 REV. B
ICA-D350-1023 REV.1
D5404 REV. B

IF APPLICABLE: NCR: _____ PAR: _____ CAR: 19-296 CIR: _____ URF: 19-638

PAPERWORK UPDATE



PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	Y	SAD	URF19-638 - <i>Removed</i> URF.	<i>Comp. 19.05.15</i>
6	Update Master Document List (MDL)	Y	MW	MDL-D350-1023 Rev.B	<i>Comp. 19.05.15</i>
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MG		<i>Comp. 19.05.15</i>
12	Update Product Specification Files (Bluefiles)	Y	MG		<i>Comp. 19.05.15</i>
13	Update Approved/Preliminary Dwg PDF Files	Y	MG		<i>Comp. 19.05.15</i>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MG		<i>Comp. 19.05.15</i>
17	Update / Verify Authorized Release Certificate Database	Y	MG	D350-1023-011 to CHG002	<i>Comp. 19.05.15</i>
18	Create / Update Change Record Form / Item Card Database	Y	MG		<i>Comp. 19.05.15</i>
19	Create / Update Packaging Process Plan (PPP)	Y	MG		<i>Comp. 19.05.15</i>
20	Red Decals required on Packaging Process Plan (PPP)?	<i>X</i>	<i>MG</i>		<i>Comp. 19.05.15</i>
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	MG		<i>Comp. 19.05.15</i>
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	MG		<i>Comp. 19.05.15</i>
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

REVISED the Following documentation :

IIN-D350-1023 REV. B
ICA-D350-1023 REV.1
D5404 REV. B

CLOSE CAR19-296, and URF19-638
D350-1023-011 to CHG002

ECN Verified & Complete: _____ Date: _____